



Let us put you on the map.

BHS has united premium brands to design, manufacture and install the world's largest, most advanced and highest performing MRFs.

We will thoroughly analyze your needs to provide a solution with:

- Guaranteed throughput.**
- Guaranteed recovery & reliability.**
- Unmatched customer support.**

Don't settle. Choose *What's next.*

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Premium brands. Integrated world-class solutions



BHS
System Integrator
Screening



NIHOT
Air Separation



nrt
In-Flight Optical Sorting



ZeroWaste
Waste-to-Energy



What's next.

Premium brands. Integrated world-class solutions

BHS has united premium brands to develop the world's most advanced and highest performing MRFs.



System Integrator
Screening



BHS

The BHS In-line Tri-Disc creates precise openings for accurate material sizing

Industry's most accurate material sizing

Superior throughput and agitation in smaller footprint than trommels

Minimal wrapping and clogging



Air Separation



Nihot

With more than 750 reference sites, Nihot has perfected air separation technology.

Most efficient removal of lights from heavies

Extremely high separation efficiency at high throughput

Minimum maintenance and low operating costs



In-Flight Optical Sorting



NRT

In-Flight Sorting technology detects and ejects off the belt while the material is in flight.

Superior purity and hit rates

Identification across entire belt width

Enables transmissive detection for robust signal and accurate detection



Waste-to-Energy



ZWE

Complete anaerobic digestion (AD) solutions for energy and compost recovery

Low operating and maintenance costs

Highly efficient biogas capture ability with power and heat recovery

High-value compost in as few as 21 days

ACHIEVING SCALE

Owners and operators of the 75 largest MRFs in North America continue to ship secondary commodities for customers around the world.



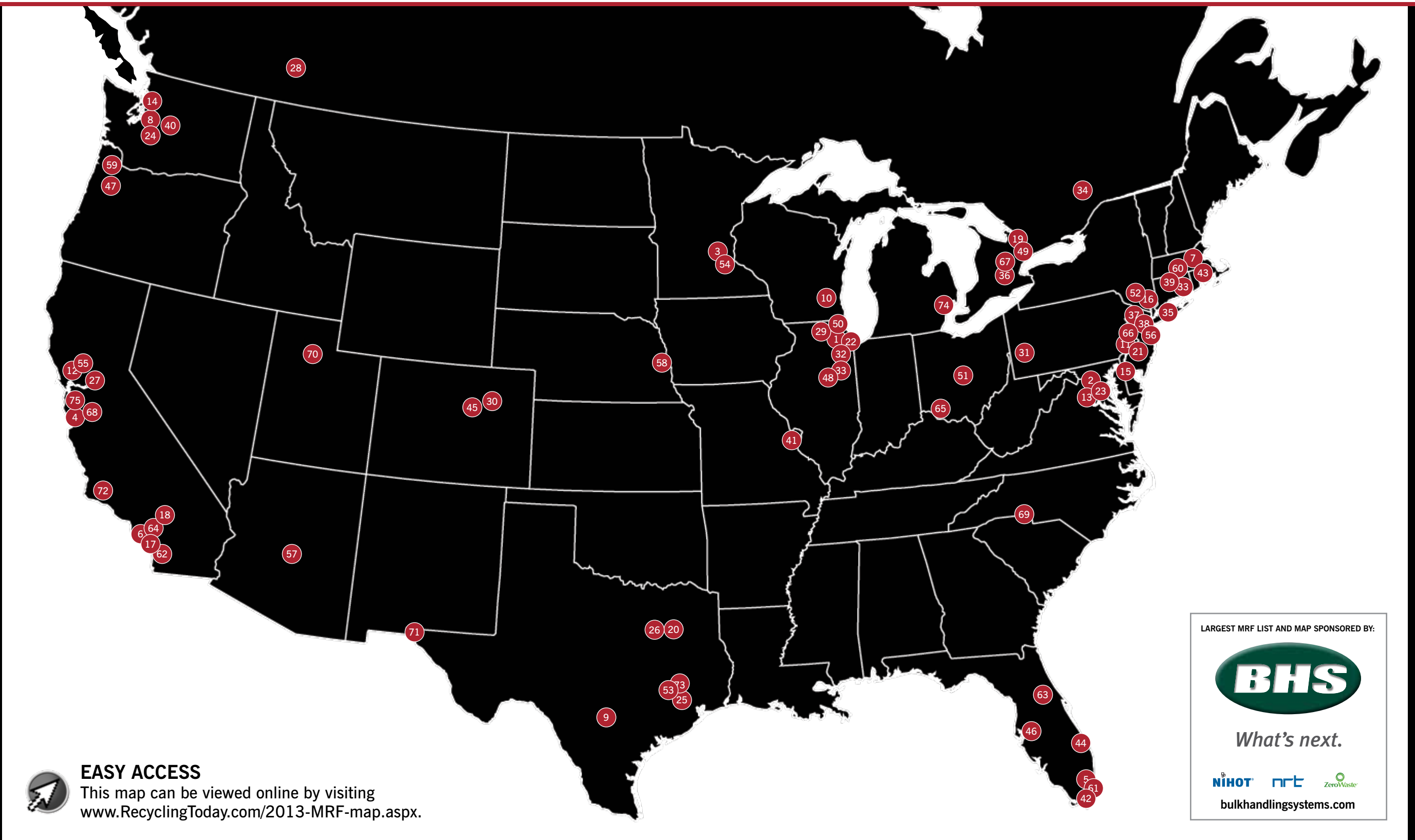
FEELING LEFT OUT? Our readers are in the best position to help us determine which material recovery facilities (MRFs) belong on this list. If you know of a MRF that meets the 30 percent residential material requirement and ships as much tonnage as the MRF ranked 75th on this list, please contact *Recycling Today*. We'll be happy to let our readers know about the MRF and to contact the plant when we next update our list. Please contact *Recycling Today* Managing Editor DeAnne Toto at dtoto@gie.net or at 330-523-5340 about any largest MRF list candidates.



What's next.

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MAP OF LARGEST MRFs >>



LARGEST MRF LIST AND MAP SPONSORED BY:

What's next.

NIHOT nrt ZeroWaste

bulkhandlingsystems.com

EASY ACCESS
 This map can be viewed online by visiting
www.RecyclingToday.com/2013-MRF-map.aspx.

PLANT AFFILIATION	MRF ADDRESS	2012 TONS SHIPPED	PLANT AFFILIATION	MRF ADDRESS	2012 TONS SHIPPED
1. Resource Management Cos. – Chicago Ridge	9999 Andersen Ave., Chicago Ridge, IL 60415	364,761	39. ReCommunity – Hartford (Conn. Resources Recovery Authority)	211 Murphy Rd., Hartford, CT 06114	109,000
2. Waste Management Recycle America (WMRA) – Elkridge	7175 Kit Kat Rd., Elkridge, MD 21075-6418	251,232	40. RockTenn – Renton	701 SW 34th St., Renton, WA 98057	108,800*
3. WMRA – Twin Cities	1800 Broadway NE, Minneapolis, MN 55413	219,980	41. Resource Management Cos. – Earth City	4375 Rider Trail N, Earth City, MO 63045	108,589
4. Greenwaste Recovery Inc.	625 Charles St., San Jose, CA 95112	208,400*	42. WMRA – Miami	5000 NW 37th Ave., Miami, FL 33142	107,381
5. WMRA – Reuters	20701 Pembroke Rd., Pembroke Pines, FL 33029-2005	198,715	43. WMRA – Avon Spiegel	40 Ledin Dr., Avon, MA 02322	105,380
6. Potential Industries	922 E E St., Wilmington, CA 90744	181,560*	44. ReCommunity – West Palm Beach	5860 45th St., West Palm Beach, FL 33407	104,000
7. Casella Recycling – Boston	14 Bunker Hill Industrial Pk., Charlestown, MA 02129	171,400*	45. WMRA – Denver, 48th Ave	3600 E 48th Ave., Denver, CO 80216	103,620
8. WMRA – JMK Fibers	1440 Port of Tacoma Rd., Tacoma, WA 98421	168,764	46. WMRA – Tampa	6210 N 53rd St., Tampa, FL 33610	102,474
9. Greenstar – San Antonio (now operated by WMRA)	3003 Aniol St., San Antonio, TX 78219	166,240*	47. Far West Fibers – Portland	12820 NE Marx St., Portland, OR 97230	102,000*
10. WMRA – Germantown	W 132 N 10487 Grant Dr., Germantown, WI 53022	162,748	48. Homewood Disposal	17415 S Ashland, E Hazel Crest, IL 60429	101,800*
11. WMRA – Philadelphia	1201 New Ford Mill Rd., Morrisville, PA 19067-3707	157,886	49. Canada Fibers – Toronto West	322 Horner Ave., Toronto, ON M8W 1Z3, Canada	101,000
12. Recycle Central	Pier 96 – Foot of Cargo & Jennings, San Francisco, CA 94188	155,100*	50. WMRA – Lake County	30869 N Route 83, Grayslake, IL 60030	100,727
13. WMRA – Manassas	7911 Notes Dr., Manassas, VA 20109-2429	150,290	51. Rumpke Recycling – Columbus	1191 Fields Ave., Columbus, OH 43201	100,654
14. Republic Services – Rabanco Recycling	2733 3rd Ave. S, Seattle, WA 98134	150,100*	52. ReCommunity – Beacon	508 Fishkill Ave., Beacon, NY 12508	95,000**
15. ReCommunity – Delaware	1101 Lambsons Ln., New Castle, DE 19720	150,000**	53. Republic Services – Houston Resource Renewal	9590 Clay Rd., Houston, TX 77080	93,800*
16. Metropolitan Paper	847 Shepherd Ave., Brooklyn, NY 11208	145,760*	54. Republic Services – Minneapolis	725 44th Ave. N, Minneapolis, MN 55412	92,300*
17. RockTenn – Torrance	20502 S Denker Ave., Torrance, CA 90501	142,500*	55. WMRA – Sacramento	8491 Fruitridge Rd., Sacramento, CA 95826	91,870
18. Allan Co. – Baldwin Park	14618 Arrow Hwy., Baldwin Park, CA 91706	141,000	56. WMRA – Ocean County	611 New Hampshire Ave., Lakewood, NJ 08701	91,632
19. Cascades Recovery – Thornmount	45 Thornmount Dr., Toronto, ON M1B 5P5, Canada	136,305	57. ReCommunity – River	13602 N Beeline Hwy., Scottsdale, AZ 85256	91,000
20. Greenstar – Garland (now operated by WMRA)	2610 McCree Rd., Garland, TX 75041	134,700*	58. Firststar Fiber	10330 I St., No. 100, Omaha, NE 68127	90,000
21. ReCommunity – Camden	2201 Mt. Ephraim Ave., Camden, NJ 08104	133,000	59. Far West Fibers – Hillsboro	6440 SE Alexander St., Hillsboro, OR 97123	88,800*
22. WMRA – South Chicago	13707 S Jeffery, Chicago, IL 60633	132,572	60. Casella Recycling – Auburn	15 Hardscrabble Rd., Auburn, MA 01501	88,200*
23. Prince George CRInc. MRF (operated by WMRA)	1000 Ritchie Rd., Capitol Heights, MD 20743	130,525	61. Republic Services – Miami	4070 NW 37 Ct., Miami, FL 33142	87,900*
24. WMRA – Cascades Recycling Center	6211 234th St. SE, Woodinville, WA 98072-8658	130,200	62. Allan Co. – San Diego	6733 Consolidated Way, San Diego, CA 92121	87,000
25. WMRA – Clay Rd., Houston	9590 Clay Rd., Houston, TX 77080	124,634	63. WMRA – Orlando	701 W McCormick Rd., Apopka, FL 32703-8956	83,355
26. WMRA – Arlington	1923 Meridian St., Arlington, TX 76011	124,344	64. Republic Services – Anaheim	1131 N Blue Gum St., Anaheim, CA 92806	83000*
27. RockTenn – Oakland	800 77th Ave., Oakland, CA 94621	122,700*	65. Rumpke Recycling – Cincinnati	5535 Vine St., Cincinnati, OH 45217	81,232
28. Cascades Recovery – Calgary	10351 46th St. SE, Calgary, AB T2C 2X9, Canada	122,406	66. ReCommunity – Philadelphia	2904 Ellsworth St., Philadelphia, PA 19146	81,000
29. Groot Industries	8475 W 53rd, McCook, IL 60525	121300*	67. Canada Fibers – Toronto North	35 Vanley Crescent, North York, ON M3J 2B7, Canada	80,000
30. WMRA – Denver, Franklin St.	6091 Brighton Blvd., Commerce City, CO 80022-3631	120,830	68. Republic Services – Newby Island	1601 Dixon Landing Rd., Milpitas, CA 95035	79,700*
31. Greenstar – Pittsburgh (now operated by WMRA)	4100 Grand Ave., Pittsburgh, PA 15225	120,720*	69. ReCommunity – Mecklenburg	1007 Amble Dr., Charlotte, NC 28206	79,000
32. Resource Management Cos. – Plainfield	10244 S Clow Creek Rd., Plainfield, IL 60544	120,563	70. Republic Services – Salt Lake City	3110 S 900 W., Salt Lake City, UT 84119	78,850*
33. Willimantic Waste Paper Co. Inc.	1590 Main St., Willimantic, CT 06226	117,500*	71. Friedman Recycling Cos. – El Paso	5835 Wren Ave., El Paso, TX 79924	78,700*
34. Cascades Recovery – Ottawa	2811 Sheffield Rd., Ottawa, ON K1B 3V8, Canada	117,489	72. CR&R Inc.	11292 Western Ave., Stanton, CA 90680	76,900*
35. Omni Recycling of Westbury	7 Portland Ave., Westbury, NY 11590	116,400*	73. WMRA – Houston, Gasmer Dr.	4939 Gasmer Dr., Houston, TX 77035	75,603
36. Canada Fibers – Region of Peel	7795 Torbram Rd., Brampton, ON L6T 0B6, Canada	115,000	74. ReCommunity – Roseville (formerly GLR Recycling Solutions)	30615 Groesbeck Hwy., Roseville, MI 48066	75,000
37. WMRA – Newark, St. Charles Street	150 St. Charles St., Newark, NJ 07105-3946	113,975	75. RockTenn – San Jose	205 E Alma Ave., San Jose, CA 95112	74,700*
38. WMRA – Port Newark/Elizabeth	292 Marlin St., Newark, NJ 07114	109,781			

*Estimate based on 2010 figures; **New MRF, figure is a 2013 forecast